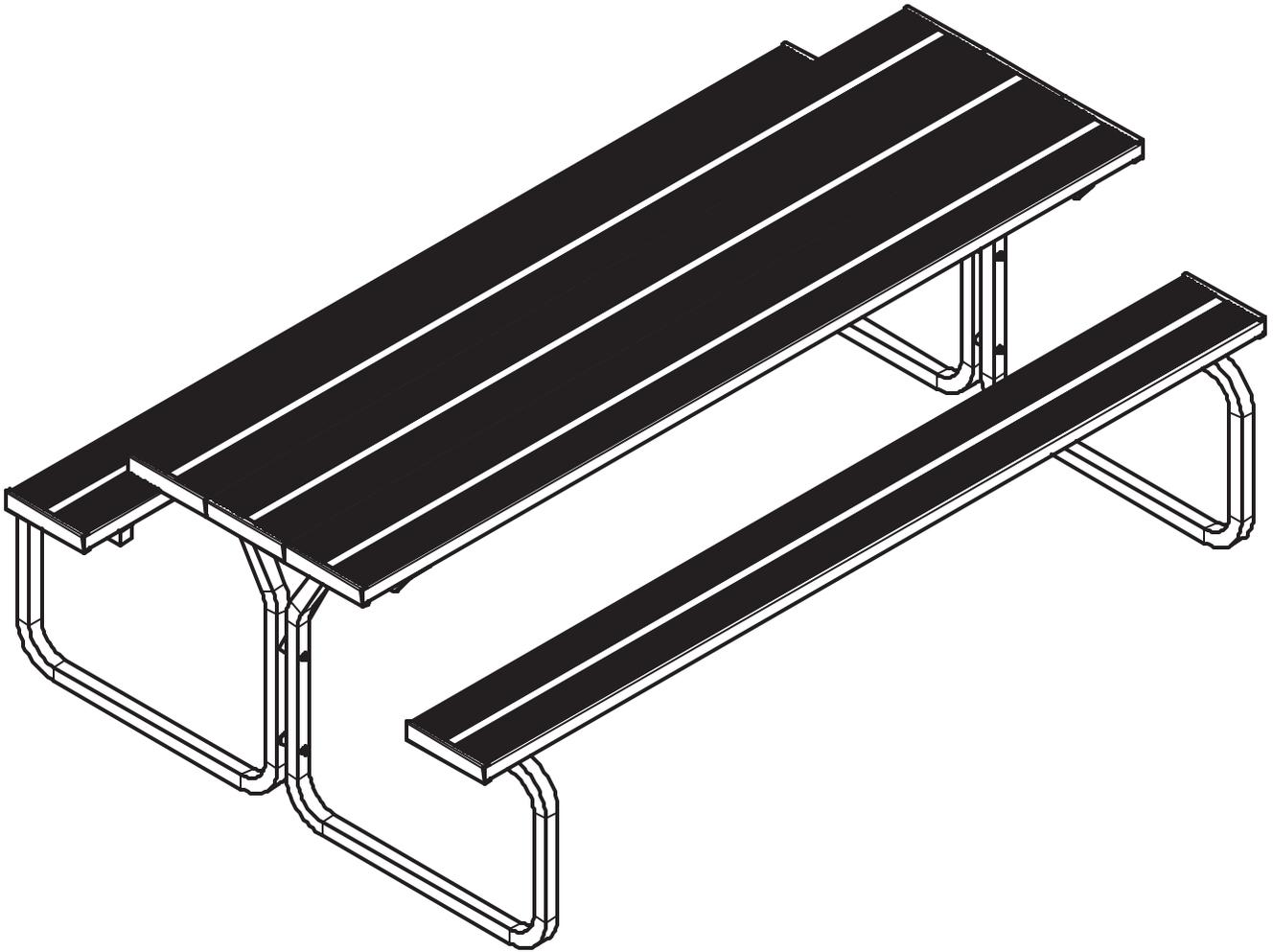
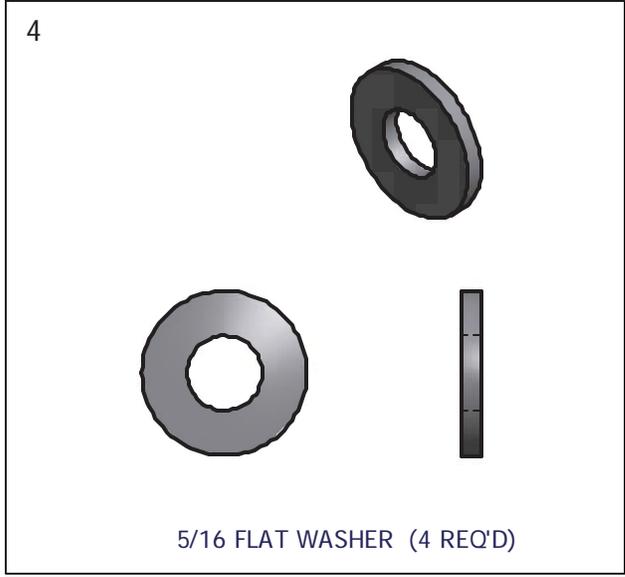
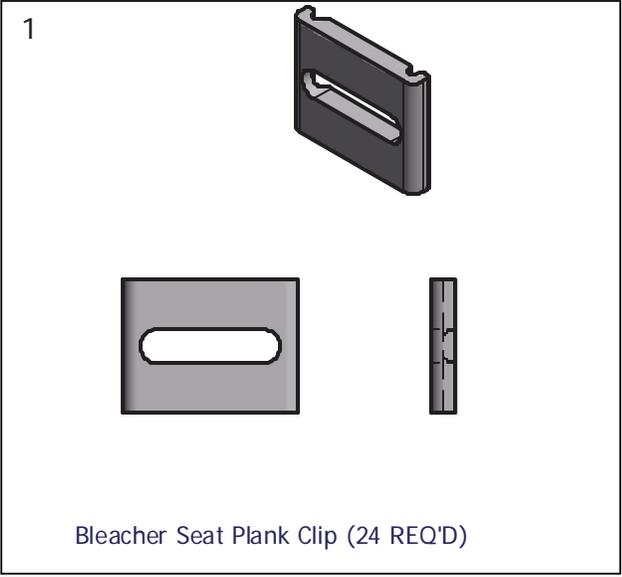
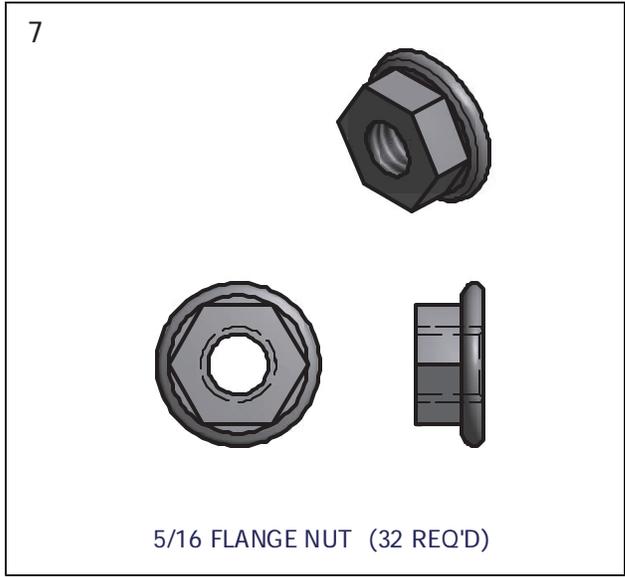
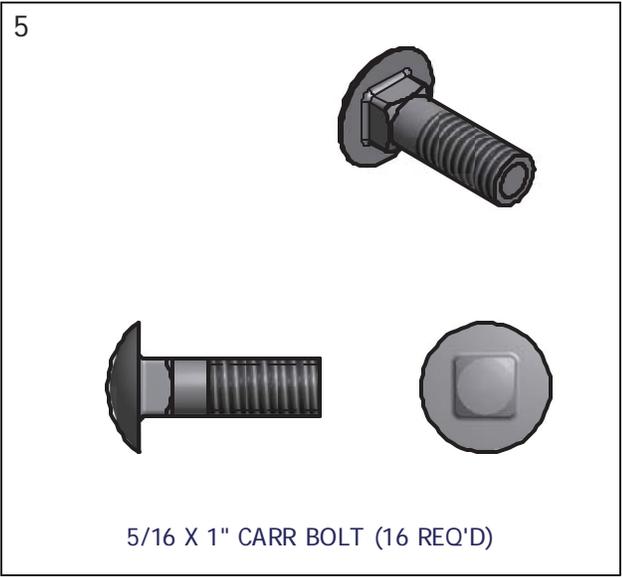
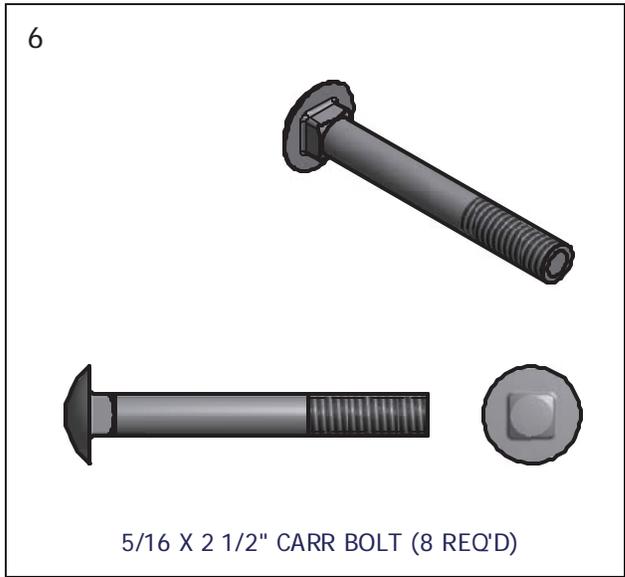
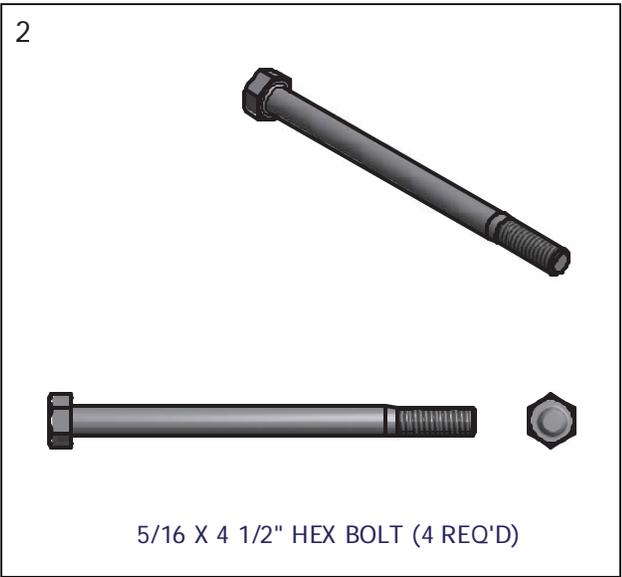




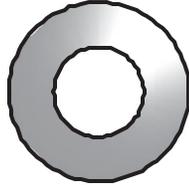
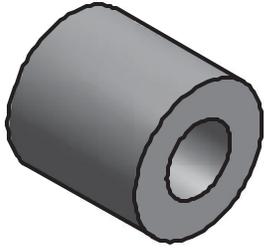
Picnic Table



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	24	VOY001-000-001	Bleacher Seat Plank Clip
2	4	HD-00188	5/16 x 4 1/2" Hex Bolt Zinc
3	2	100310	1" Legs Spacer
4	4	HD-00038	5/16 Flat Washer
5	16	HD-00200	5/16 x 1" Carr Bolt Zinc
6	8	HD-00190	5/16 x 2 1/2" Carr Bolt Zinc
7	32	HD-00189	5/16 Flange Nut Zinc



3



1" LEG SPACER (2 REQ'D)

To insure your safety while assembling your Voyager product:

- Fully read and understand the assembly instructions
- Do not assemble this product if items are missing or damaged
- Wear protective gloves, clothing and eye wear when assembling this product
- For ease of assembly it is best to have 2 people
- Check tightness of all hardware each year to avoid injury.

Installation procedure

The following tools will be needed: tape measure, (2) 1/2" wrenches.

1. Start by laying something down on floor or ground first to protect face of planks from being scratched while assembling table.
2. Lay 1 plank face down; lay another plank down on each side, leaving a space between.
Per diagram A.
3. Use 1" carriage bolts and flange nuts and bleacher seat plank clips to attach angle to planks and put flange nuts finger tight at this time. Position according to **Diagram B.**
4. Once planks are positioned to angle carriage bolts can be tightened up.
5. Repeat steps 1 thru 3 for other end.
6. Take 1 leg, attach to angle with 5/16" x 2 1/2" hex bolts and flange nut, putting only finger tight at this time. **Per Diagram C.**
7. Repeat step 5 for 2nd leg.
8. Take 1 spacer, (1) 5/16" x 4 1/2" hex bolt, (1) 5/16" washer, (1) 5/16" flange nut. Install bolt with washer into lower hole of 1 leg, slide spacer onto bolt then 2nd leg onto bolt. Flange nut can be put on finger tight at this time. **Per Diagram D.**
9. With another 5/16" x 4 1/2" hex bolt, washer, flange nut and brace, put brace in-between legs and slide bolt with washer into legs and brace. Finger tighten flange nut at this time.
Per Diagram E.
10. Take bleacher plank clips and 1" carriage bolts (**Per Diagram F**) and attach brace to planks.
11. Repeat steps 5 thru 9 for other legs.
12. Take the 5/16" x 2 1/2" carriage bolts and slide bleacher plank clip onto bolt, put bolt into leg and start nut just enough to hold clip on at this time. **Per diagram G.**
13. Repeat step 11 for 2nd leg.
14. Lift plank up to leg, turn bleacher plank clips into place. Once all clips are in place and plank positioned (**Per Diagram H**), nuts can be tightened at this time. **Per Diagram H 1.**
15. Repeat step 13 for installing plank on the other side.
16. Check to make sure all bolts are tight at this time.
17. After all bolts are checked, table can now be set in the upright position with assistance.

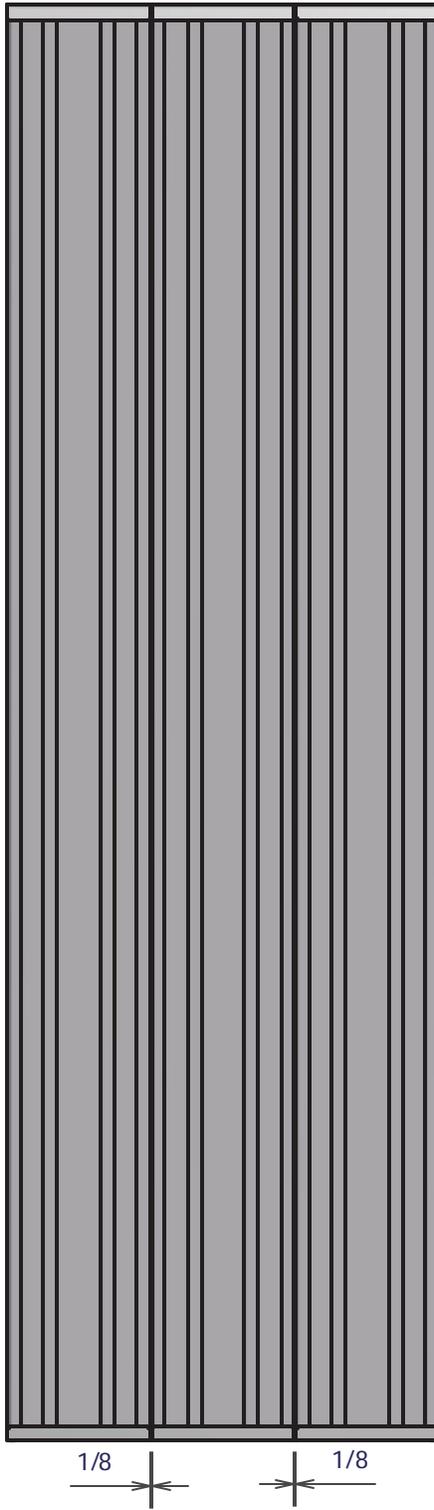


DIAGRAM A

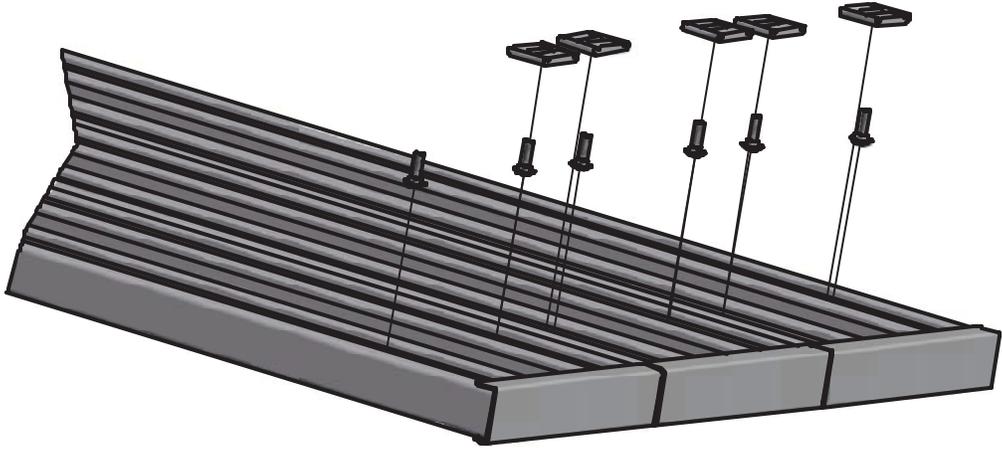


DIAGRAM B

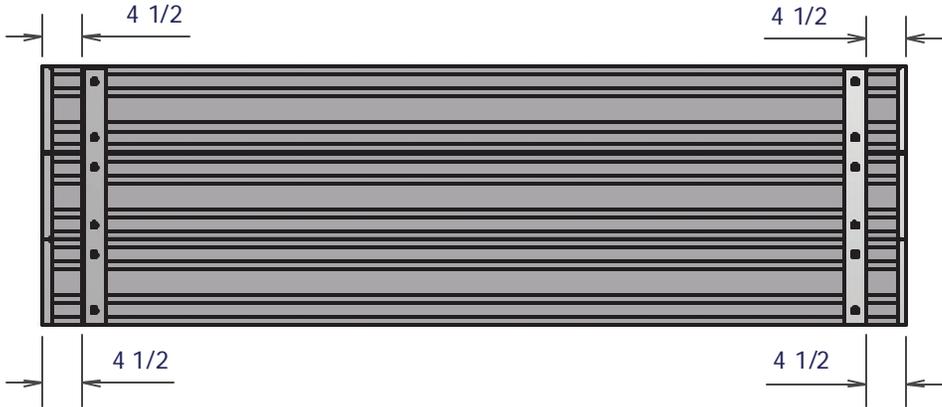
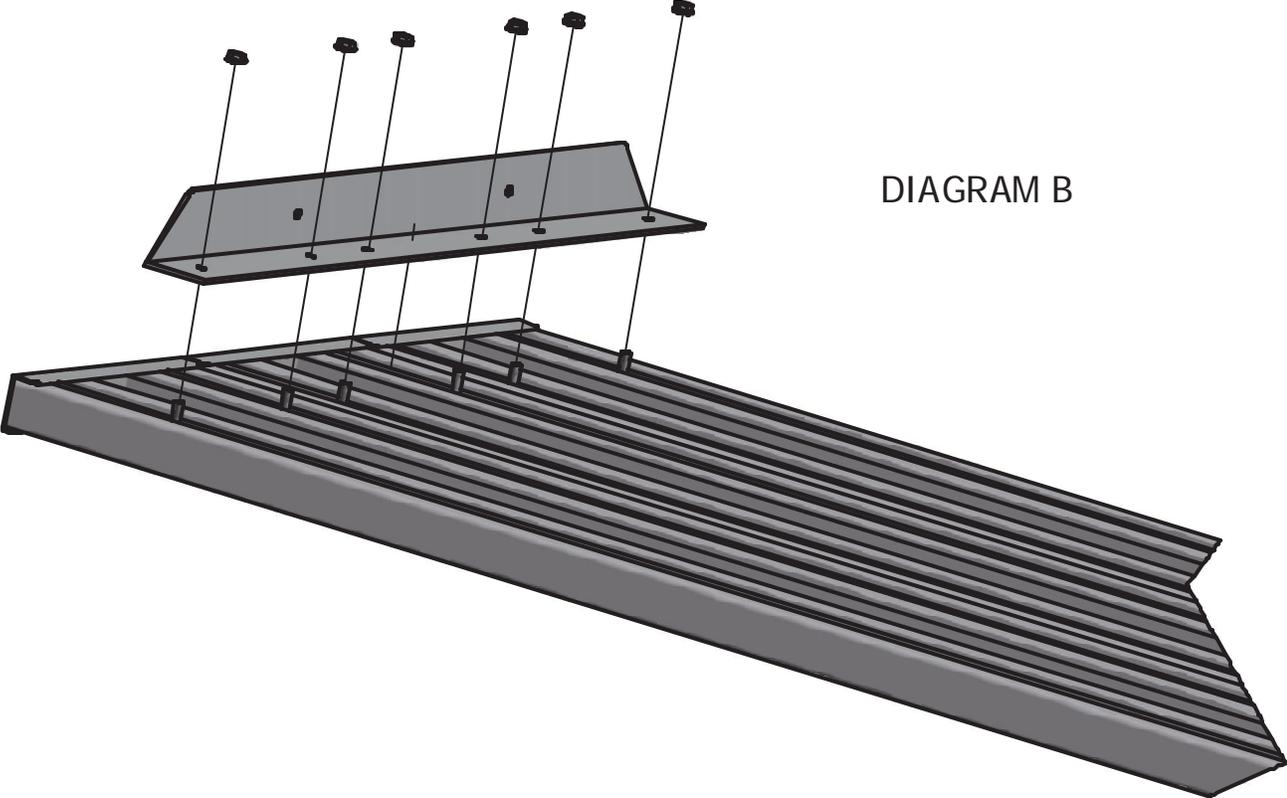


DIAGRAM C

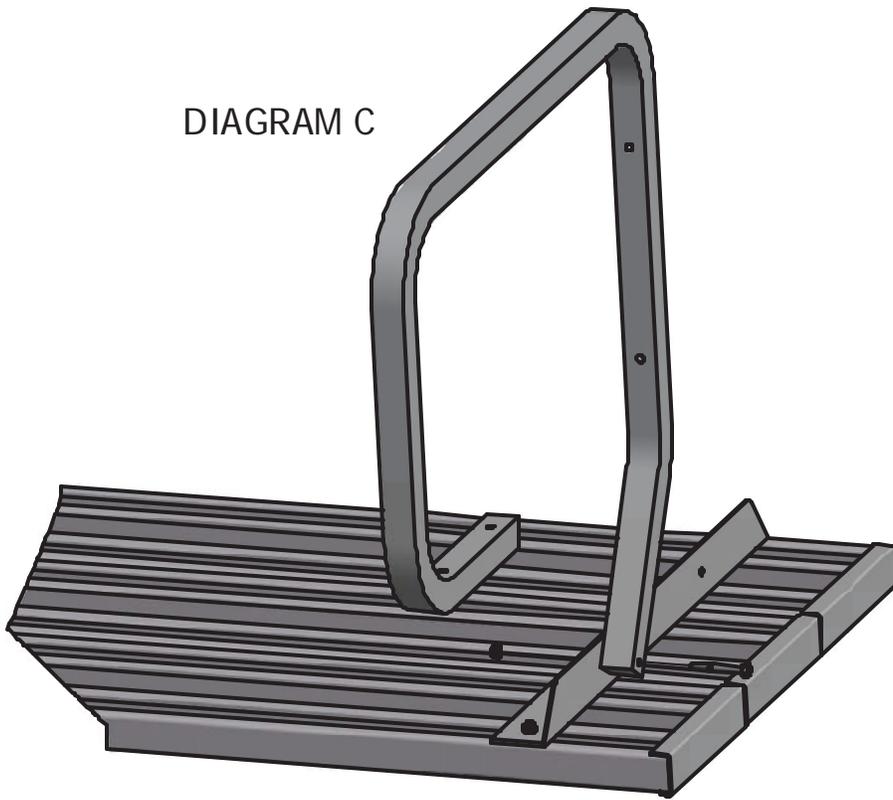


DIAGRAM D

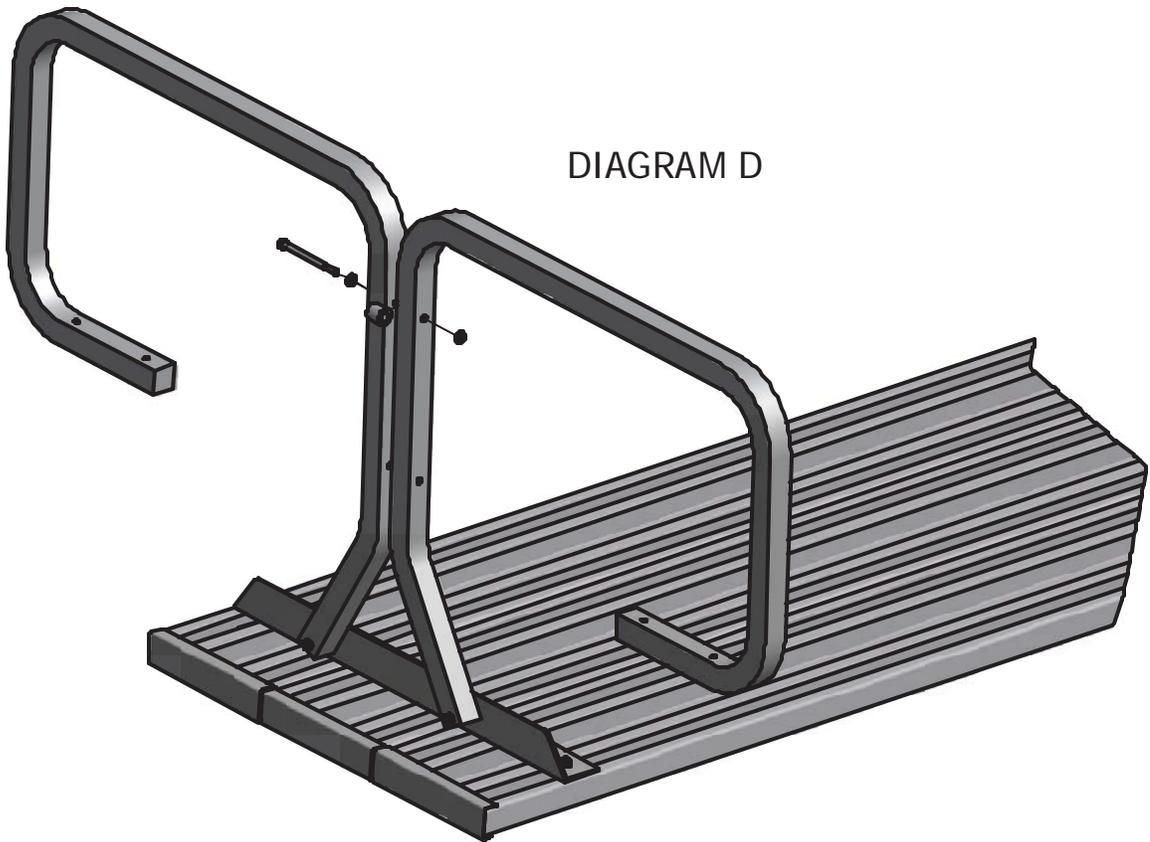


DIAGRAM E

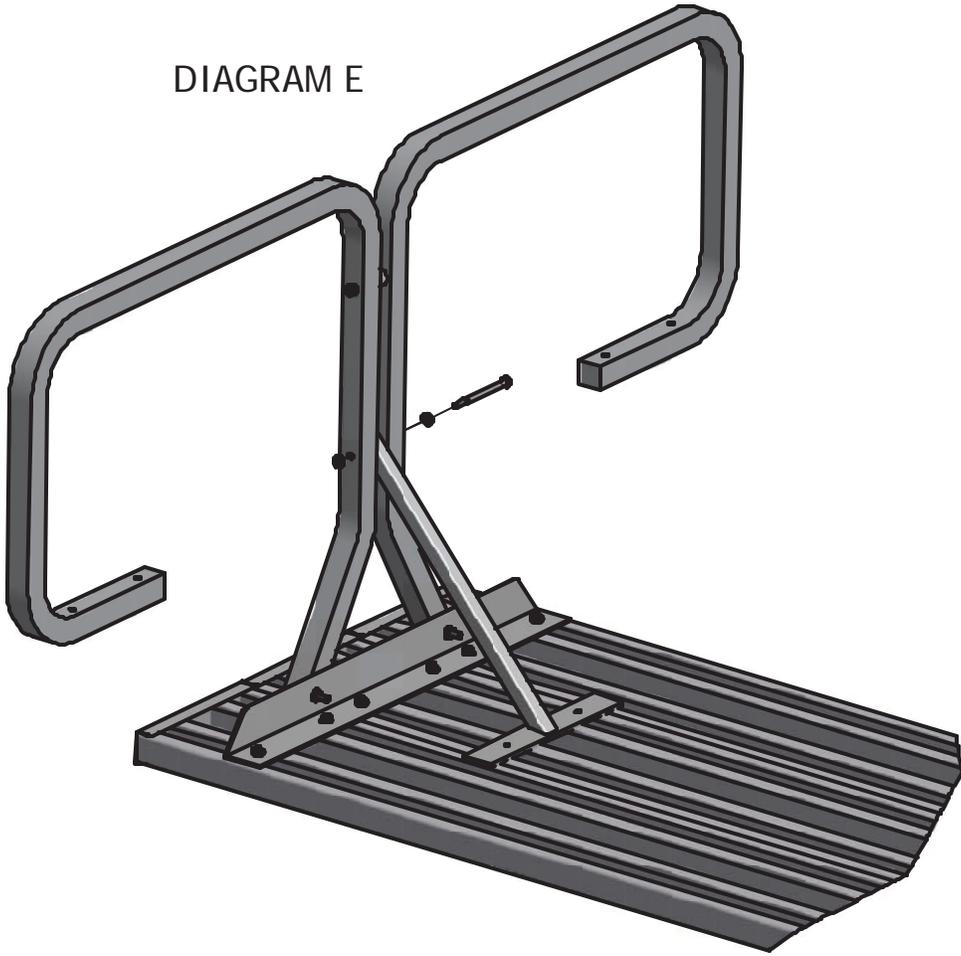
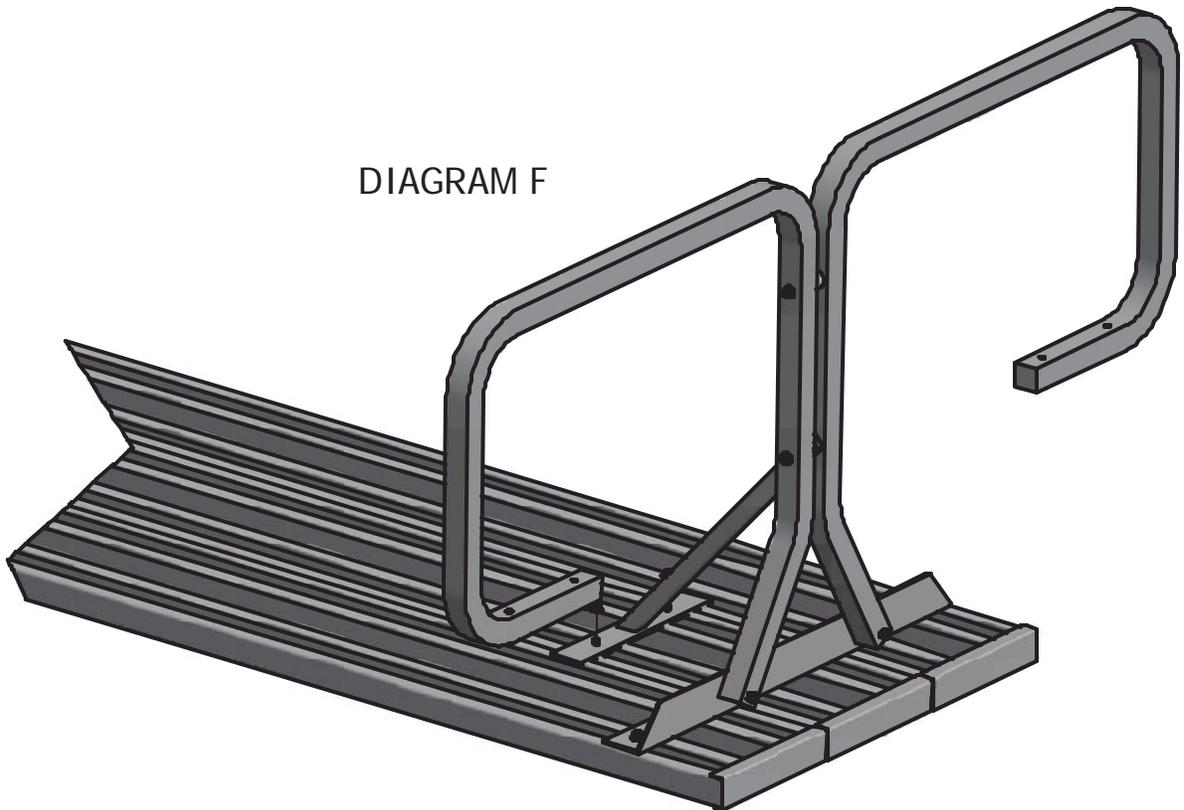


DIAGRAM F



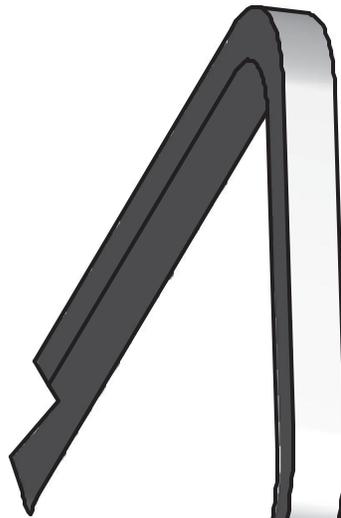


DIAGRAM G



DIAGRAM H

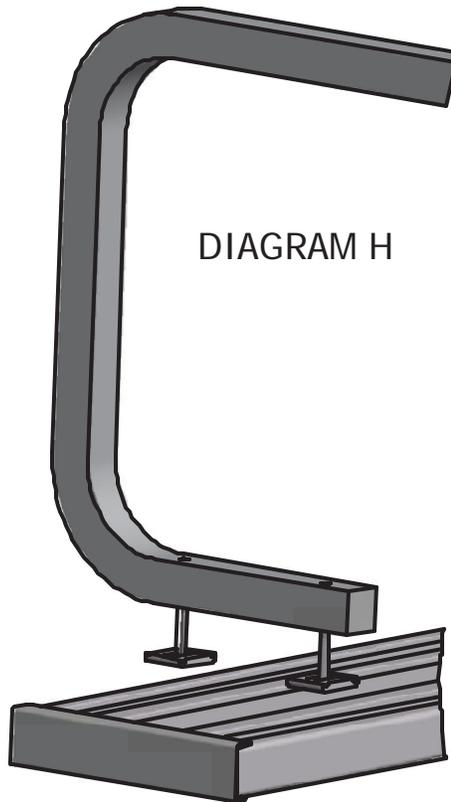




DIAGRAM H1