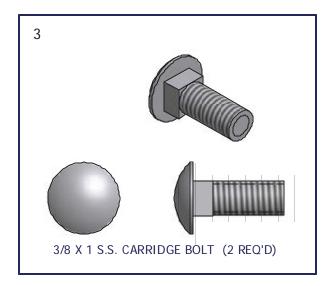
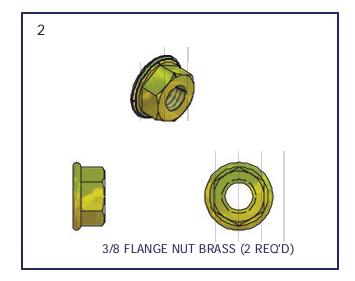
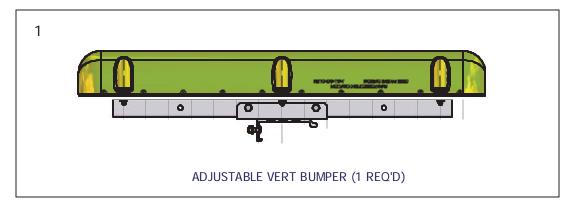


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	VM-076-0	36 VERT BUMPER
2	2	HD-00056	FLANGE NUT BRASS
3	2	HD-00059	3-8 X 1 SS CAR (S/S)







To insure your safety while assembling your Voyager product:

- Fully read and understand the assembly instructions
- Do not assemble this product if items are missing or damaged
- Wear protective gloves, clothing and eye wear when assembling this product

Installation procedure

The following tools will be needed: 2-9/16" wrenches

- Insert head of carriage bolt into raceway on the underside of dock rail and slide to desired location on dock. Per diagram A.
- 2. Slide bracket into dock rail, put carriage bolts into bracket and attach flange nuts. **Per diagram B**.
- **3.** Take 9/16" wrench and tighten flange nuts.
- **4.** If adjustment is needed for height of vertical bumper-loosen 2-3/8"x2 ¾" bolts and remove, adjust bracket to desired height- replace bolts, nuts and tighten. **Per diagram C.**

