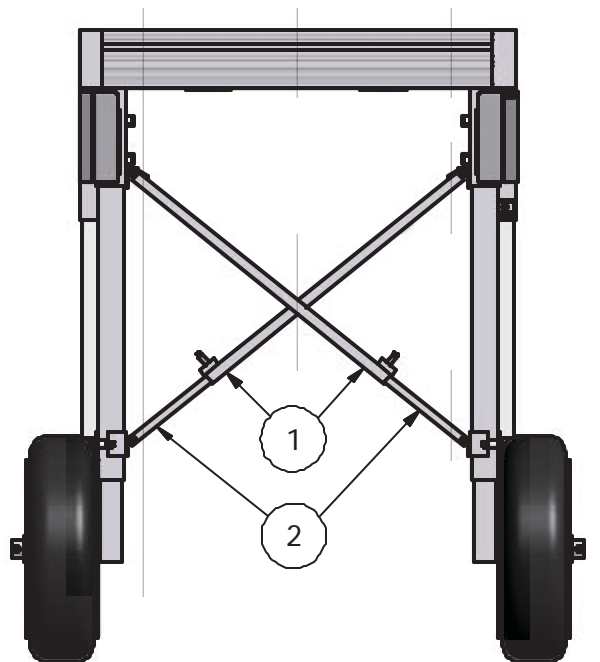


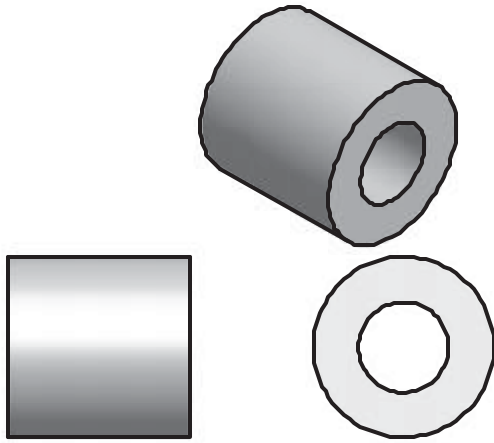


## X-Brace



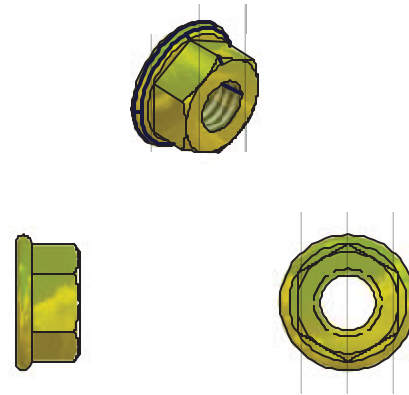
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	VM-096-02	UPPER BRACE
2	2	VM-096-01	LOWER BRACE
3	2	VM-096-04	CLAMP PLATE
4	2	VM-096-03	3 IN CLAMP XMNT
5	8	HD-00056	3/8 FLANGE NUT BRASS
6	2	HD-00060	1/2-13 x 1 1/4 SQ BOLTS S/S
7	2	HD-00158	1/2 SQ NUT BRASS
8	4	HD-00127	3/8-18 x 2" HEX BOLTS S/S
9	4	HD-00117	3/8-18 x 2.5" HCS BOLTS S/S
10	4	100310-001000H	SPACER

10



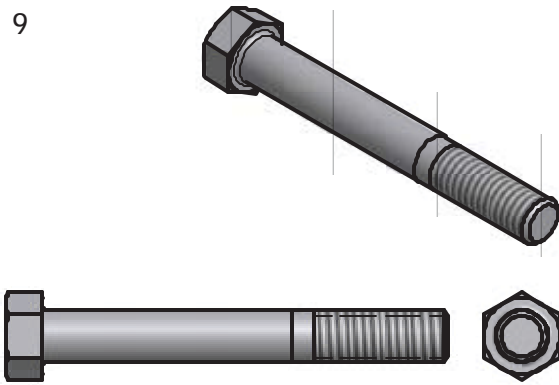
SPACERS (4 REQ'D)

5



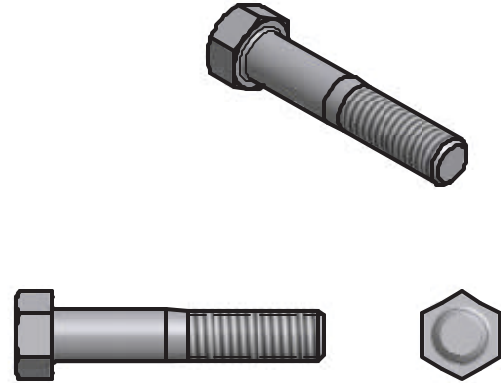
3/8 FLANGE NUT BRASS (8 REQ'D)

9



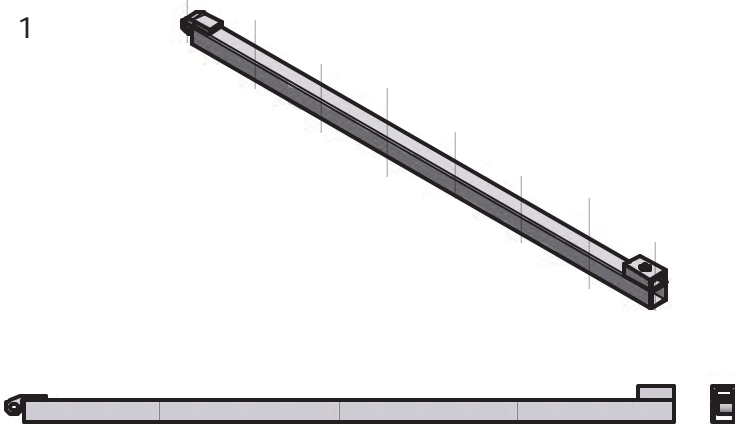
3/8-16 X 2.5" BOLTS (4 REQ'D)

8



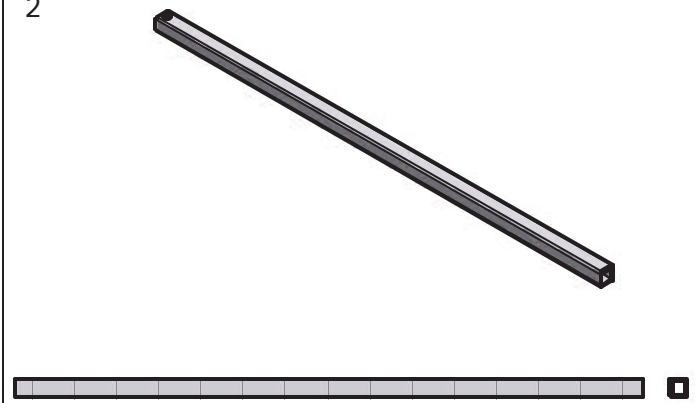
3/8-16 X 2" BOLTS (4 REQ'D)

1

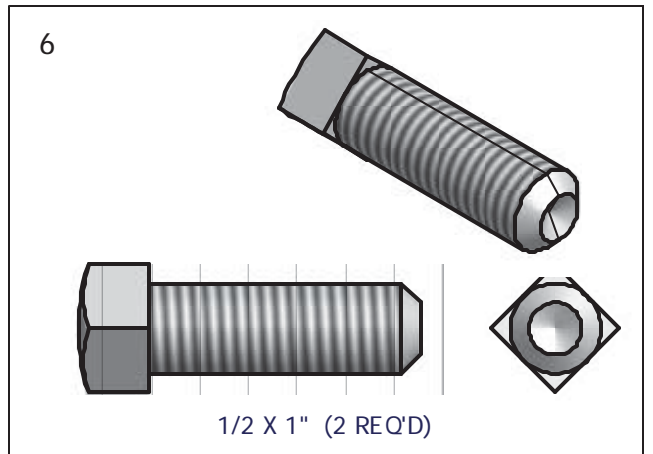
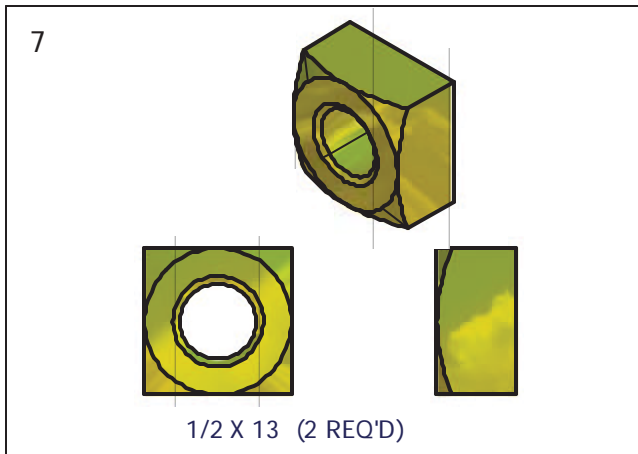
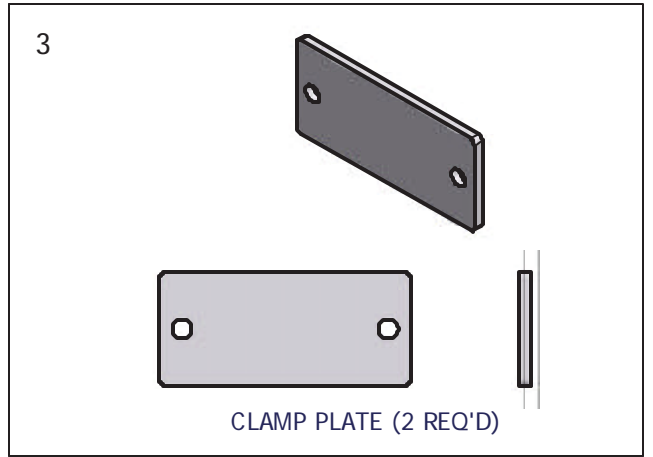
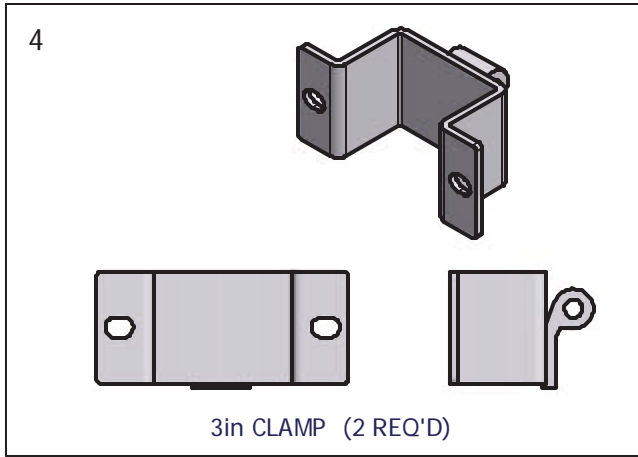


UPPER LEG BRACE (2 REQ'D)

2



LOWER LEG BRACE (2 REQ'D)



**To insure your safety while assembling your Voyager product:**

- Fully read and understand the assembly instructions
- Do not assemble this product if items are missing or damaged
- Wear protective gloves, clothing and eye wear when assembling this product

**Installation procedure**

The following tools will be needed: 2-9/16" wrenchs, 1-1/2" wrench

1. Take clamp, clamp plate, spacers & attach to lower end of screw leg, leave loose at this time. **Per diagram A.**
2. Slide upper brace into lower brace, put ½" square nut into channel on brace (**see diagram B**) flat side of nut towards bolt head. Start bolt into nut and into tube slightly to hold nut in place, do not tighten at this time.
3. Attach brace to clamp bracket on screw leg, using 3/8" x 2 ½" bolt & flange nut **Per diagram C.**
4. Adjust clamp bracket and brace . **Per diagram D.**
5. Tighten upper & lower bolts on both braces and bolts for clamps with 2-9/16" wrenches.
6. Tighten set bolt on both brace with ½" wrenches
7. Repeat steps 1- 6 for 2<sup>nd</sup> brace.

