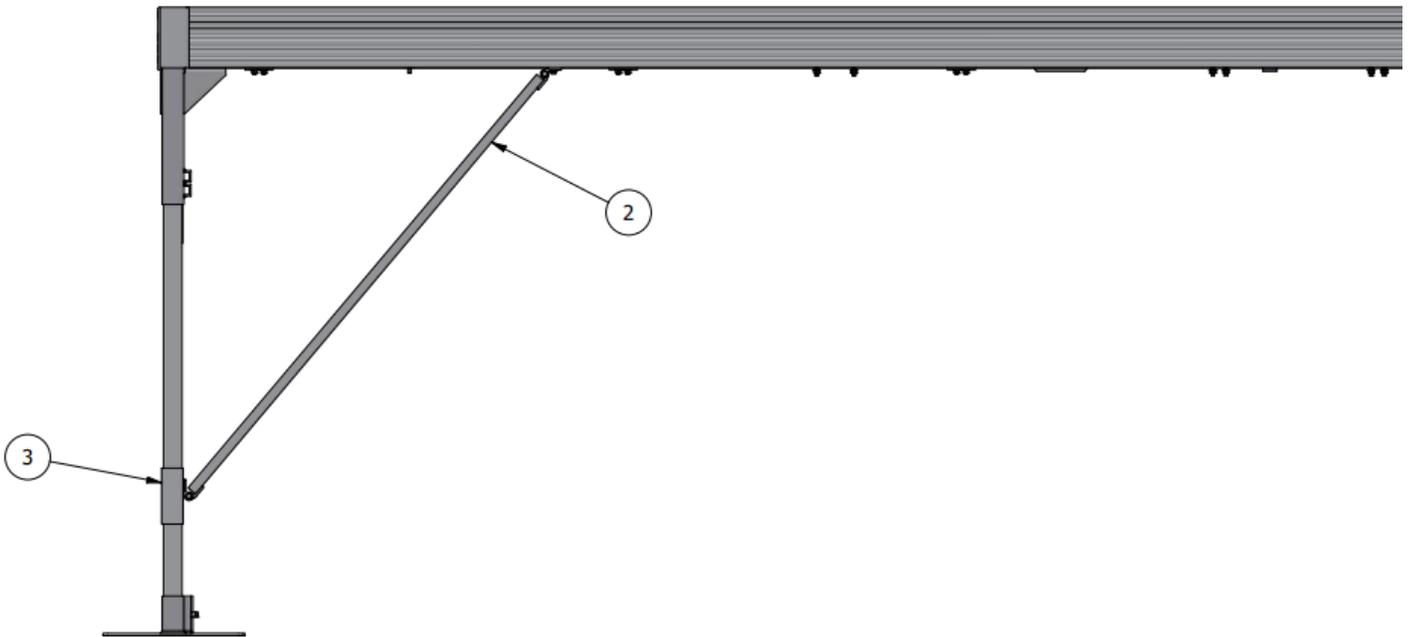




VM-094 DEEP WATER BRACE

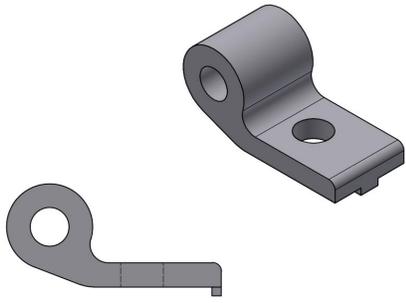


VM-094 DEEP WATER BRACE

PARTS LIST

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	V000027	MACHINED HINGE
2	2	VM-094-01	BRACE
3	2	VM-094-02	LEG BRACKET
4	6	HD-00056	FLN-.375-16/BR
5	2	HD-00058	SQN-.500-13/BR
6	2	HD-00059	CB-.375X1/SS
7	2	HD-00060	SQHCS-.500-13X1.25/SS
8	4	HD-00117	HHCS-.375-16X2.5/SS

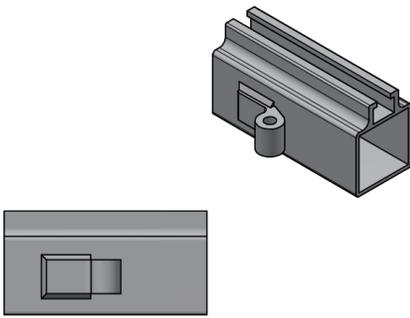
VM-094 DEEP WATER BRACE



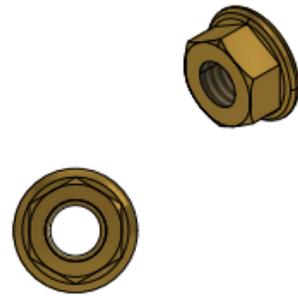
MACHINED HINGE (#1)



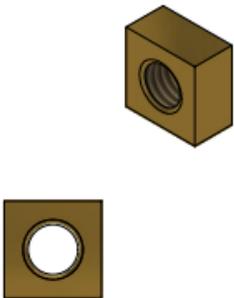
BRACE (#2)



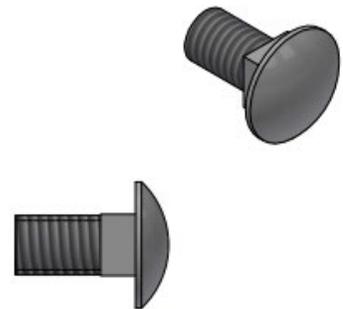
LEG BRACKET (#3)



FLN-.375-16/BR (#4)

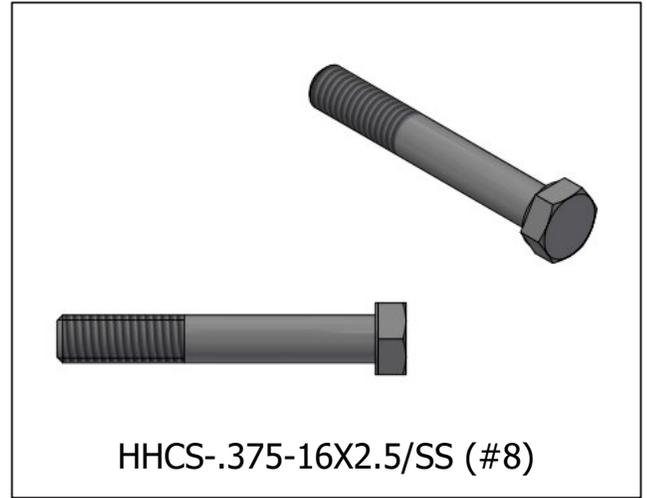
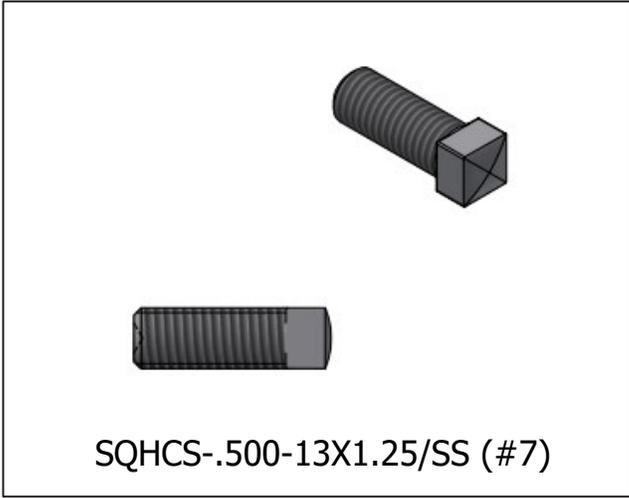


SQN-.500-13/BR (#5)



CB-.375X1/SS (#6)

VM-094 DEEP WATER BRACE



VM-094 DEEP WATER BRACE

To ensure your safety while assembling your Voyager product:

- Fully read and understand the assembly instructions
- Do not assemble this product if items are missing or damaged
- Wear protective gloves, clothing and eyewear when assembling this product

Tools needed: Two 9/16" wrenches and one 1/2" wrench

- 1) Start by taking off the foot pad of the dock leg. Do this by loosening the screw, then removing the foot pad.
- 2) Slide the leg bracket (#3) onto the leg, then place a nut (#5) in the channel and start a bolt (#7) into it. Do not tighten the bolt all the way at this time for adjustment purposes. **Per Diagram A**
- 3) Slide a bolt (#6) into the dock raceway. **Per Diagram B**
- 4) Attach the hinge (#1) to the bolt that was just placed using a nut (#4). **Per Diagram C**
- 5) Attach the brace by lining up its hinges to the hinges on the dock and on the leg. **Per Diagram D,E**
- 6) Adjust the braces.
- 7) To finish, go back through and tighten all bolts.
- 8) To do the other side, the steps are all the same.

VM-094 DEEP WATER BRACE

DIAGRAM A

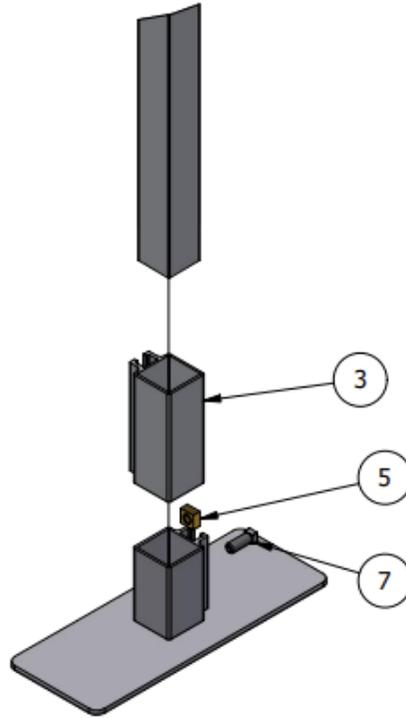
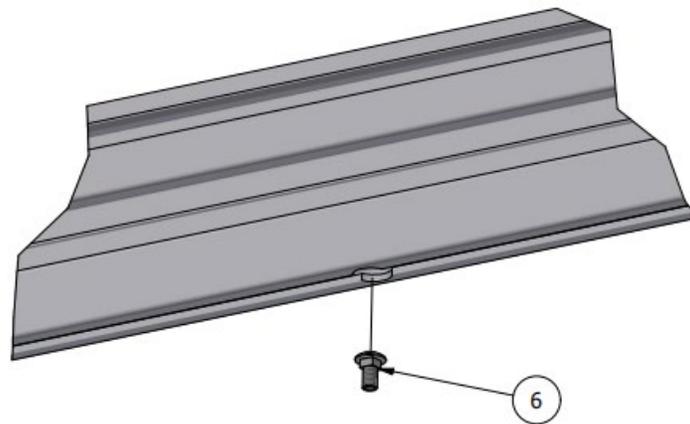


DIAGRAM B



VM-094 DEEP WATER BRACE

DIAGRAM C

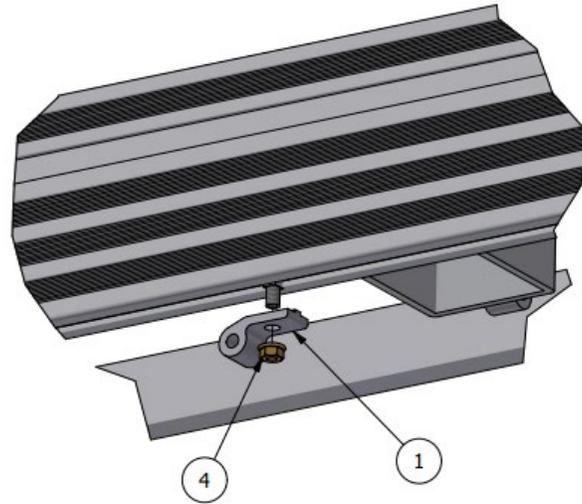
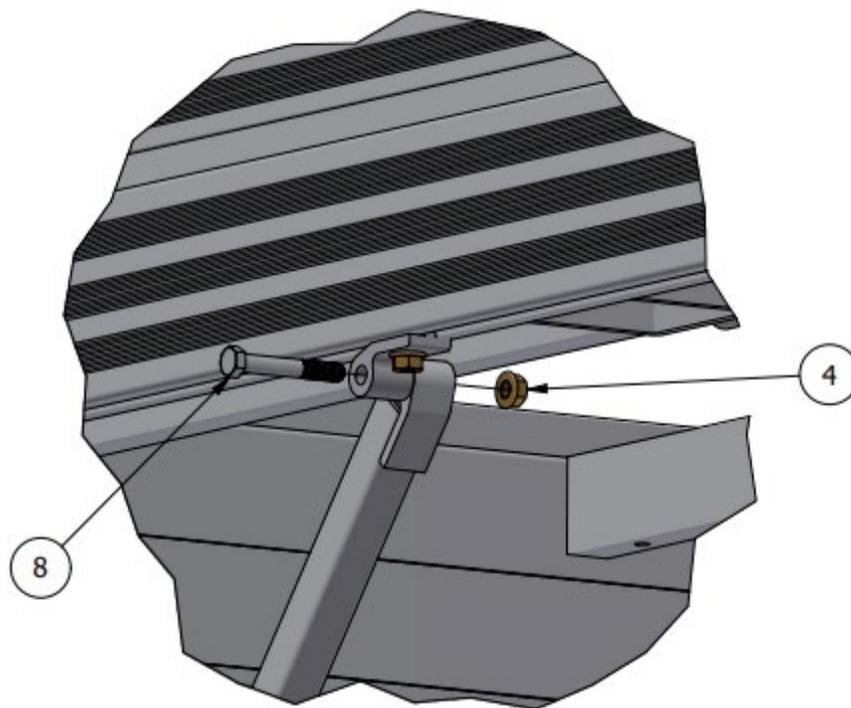


DIAGRAM D



VM-094 DEEP WATER BRACE

DIAGRAM E

