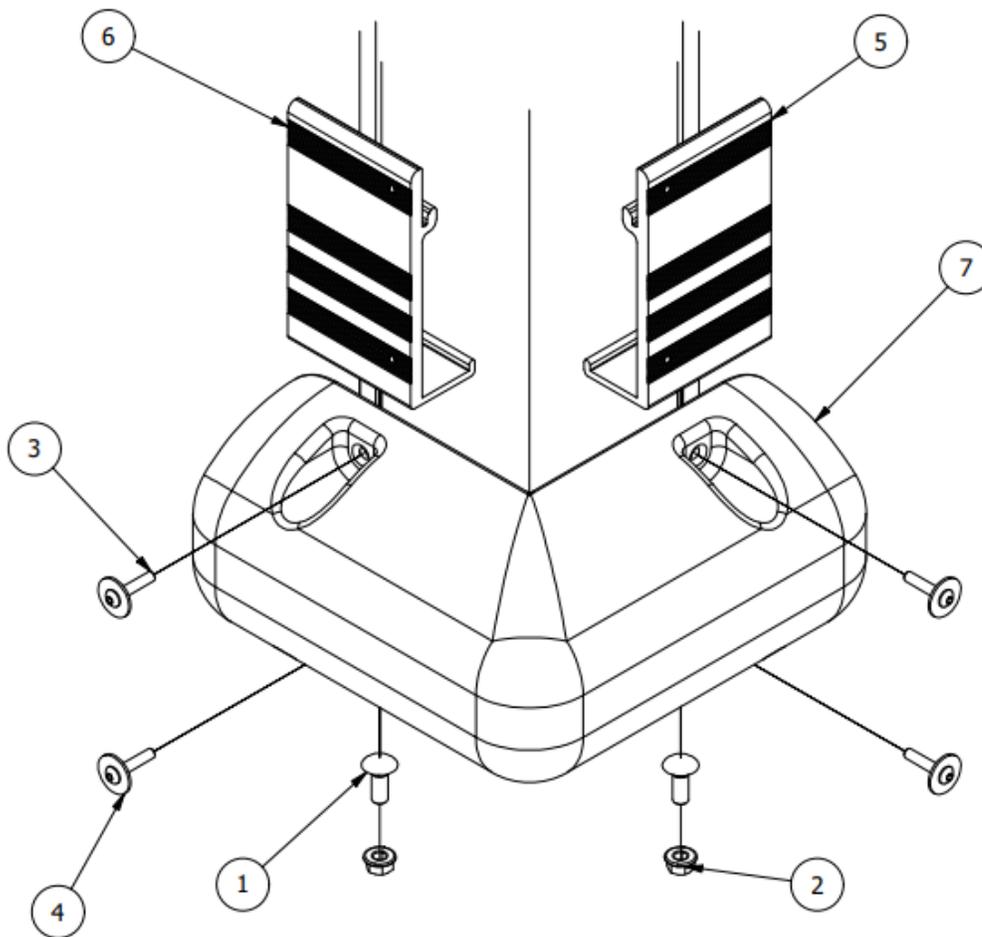


CORNER BUMPER INSTALLATION INSTRUCTIONS

ITEM #	DESCRIPTION	QUANTITY
1	3/8-16X .750 BOLTS	2
2	3/8-16 BRASS NUTS	2
3	¼-20X 1.25 BOLTS	4
4	¼ WASHERS	4
5	RIGHT CORNER BRACKET	1
6	LEFT CORNER BRACKET	1
7	CORNER BUMPER	1



CORNER BUMPER INSTALLATION INSTRUCTIONS:

1. To install corner bumper; the leg of the dock must be removed before installation. The dock leg is removed by loosening the two brass nuts, that secure the leg secure to the dock rail. Once the brass nuts are loose, slide the nuts and bolts out of the leg slot and the leg should drop out of place (figure 1).

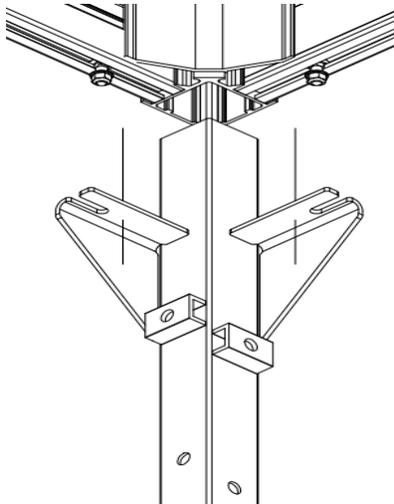


FIGURE 1

2. After the corner leg is removed, place the left corner bracket & right corner bracket on the corner bumper and secure with bolts (3) and washers (4) (as shown in figure 2).
 - a. An easy way to know if you are using the correct brackets in the correct location is the open end on the left/right corner brackets should be facing away from the corner of the bumper (figure 2).

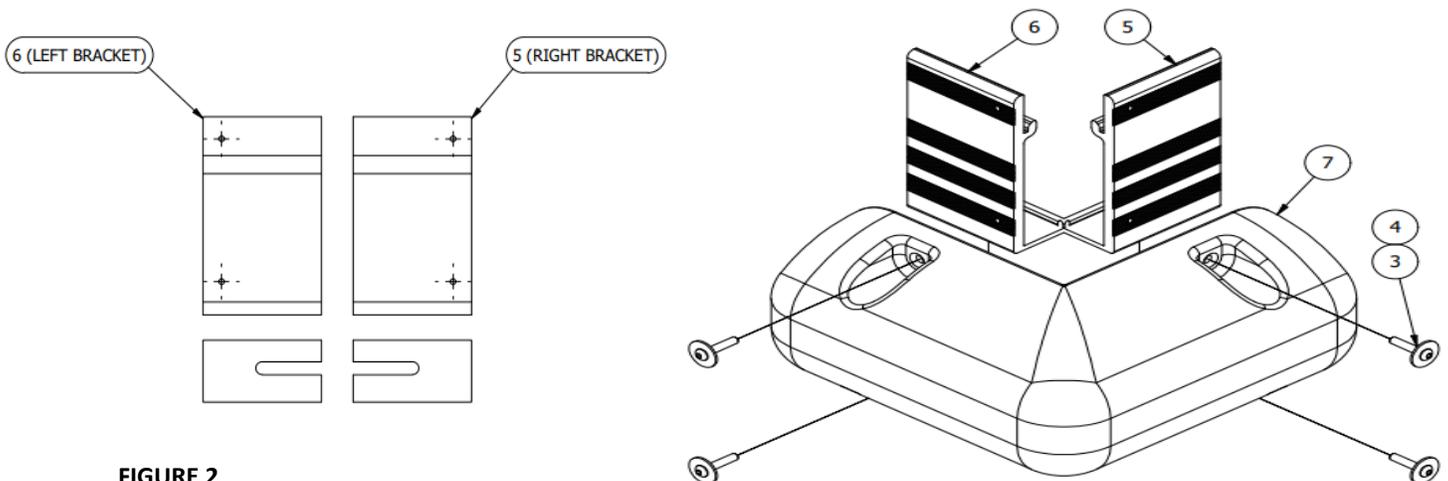


FIGURE 2

3. After the left/right corner brackets are connected to the corner bumper, place the corner bumper with corner brackets attached, into the dock rail. Re-insert the leg of the dock into the corner slot and slide the bolts previously loosened before to take the leg off, back over the brackets and tighten the brass nuts (figure 3).

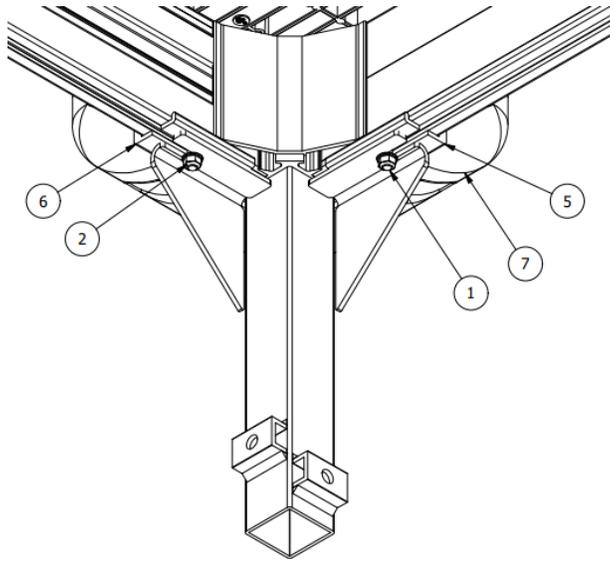


FIGURE 3