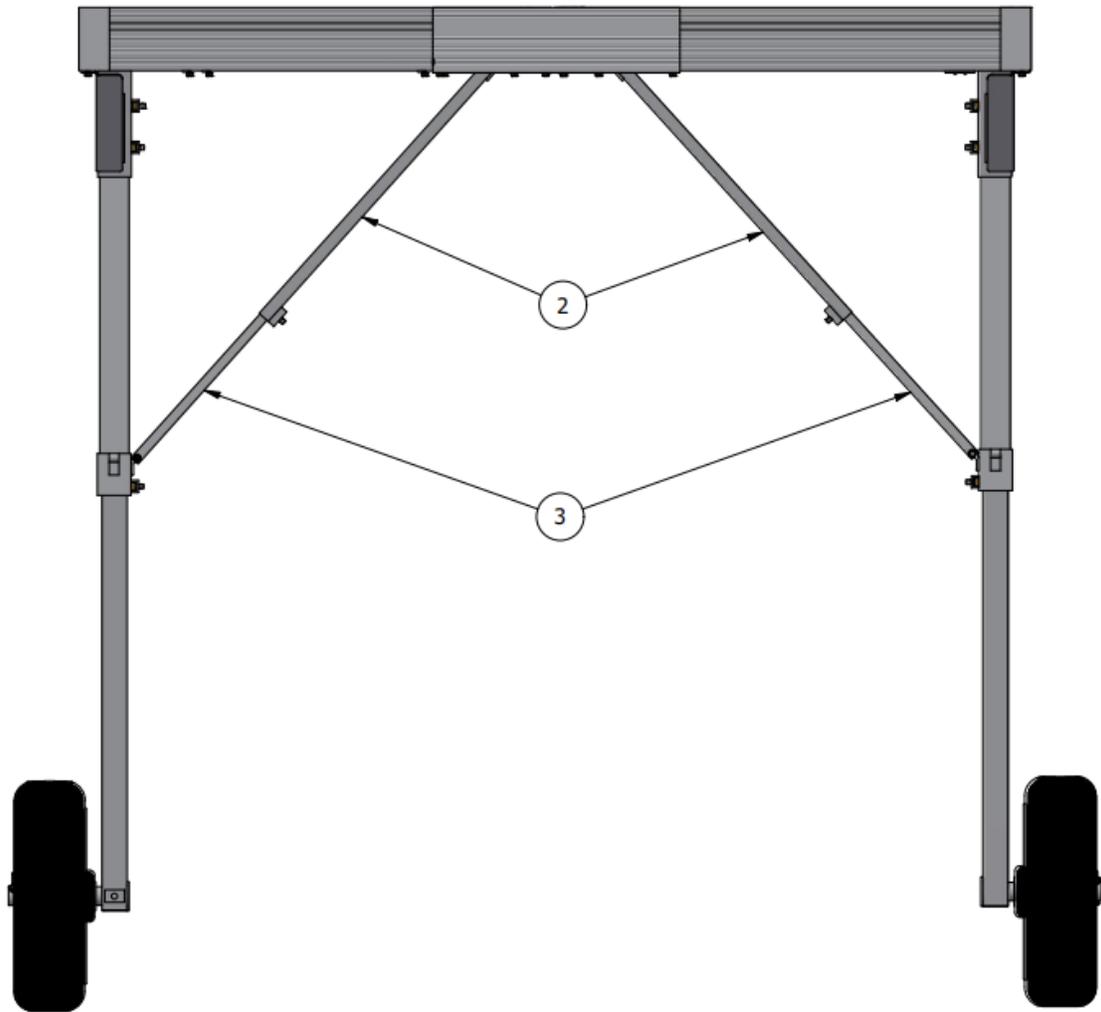
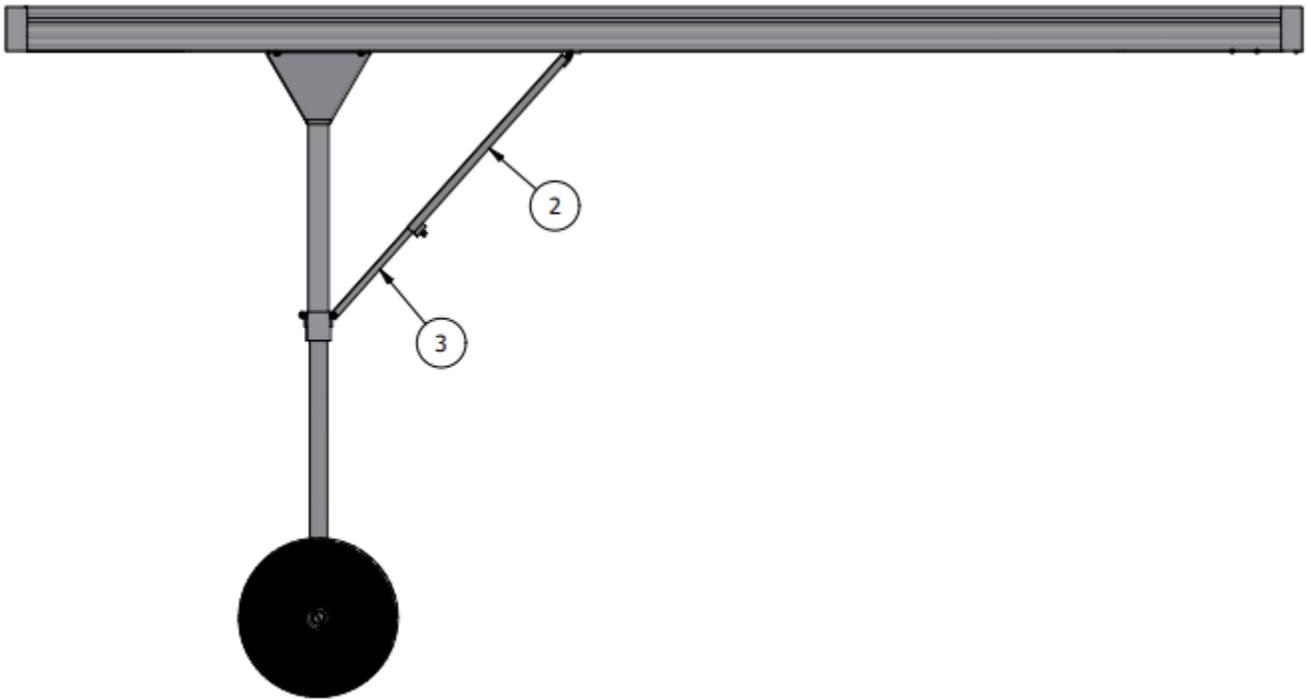




VM-097 DEEP WATER BRACE



VM-097 DEEP WATER BRACE

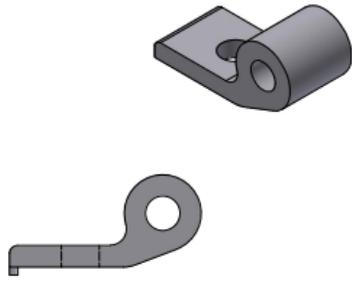


VM-097 DEEP WATER BRACE

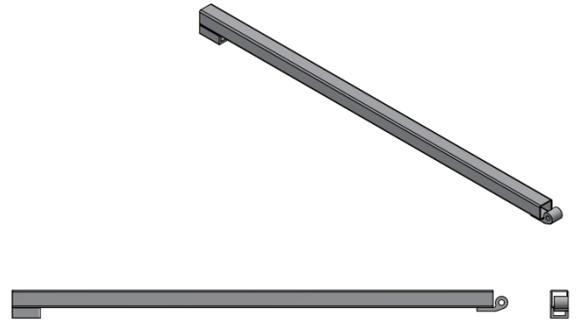
PARTS LIST

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	V000027	MACHINED HINGE
2	2	V000029	BRACE, UPPER XMNT
3	2	V000031	LOWER LEG BRACE
4	6	HD-00056	FLN-.375-16/BR
5	2	HD-00058	SQN-.500-13/BR
6	2	HD-00059	CB-.375X1/SS
7	2	HD-00060	SQHCS-.500-13X1.25/SS
8	4	HD-00117	HHCS-.375-16X2.5/SS

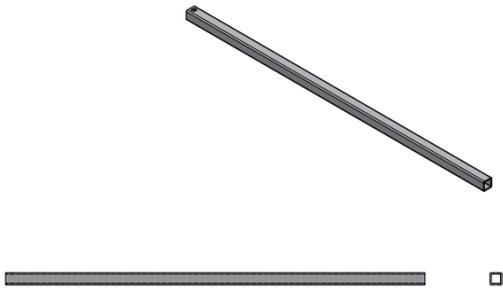
VM-097 DEEP WATER BRACE



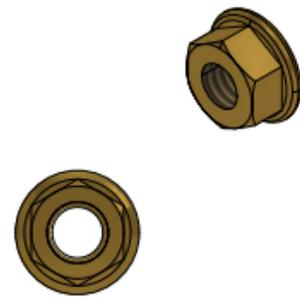
MACHINED HINGE (#1)



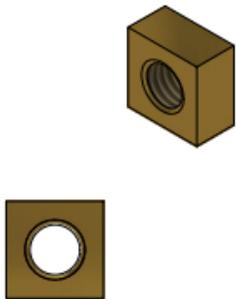
BRACE, UPPER XMNT (#2)



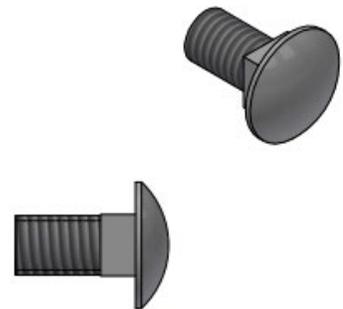
LOWER LEG BRACE (#3)



FLN-.375-16/BR (#4)

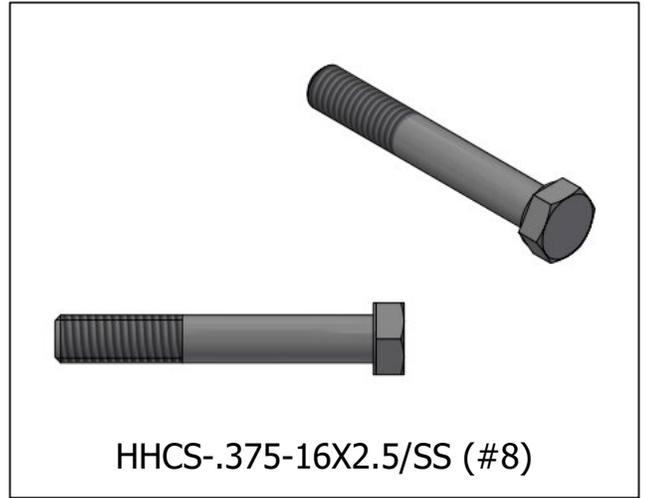
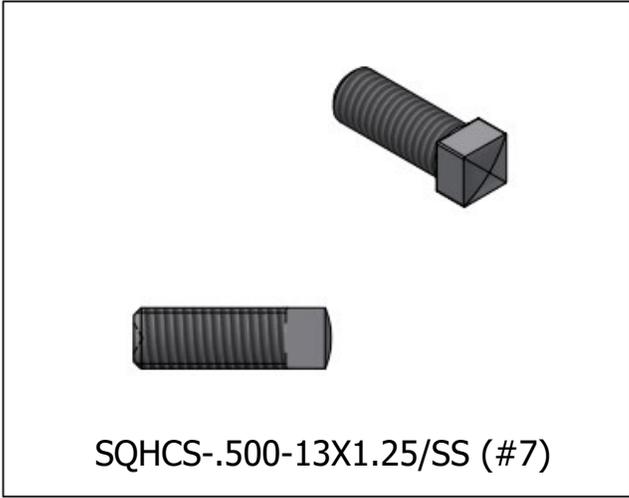


SQN-.500-13/BR (#5)



CB-.375X1/SS (#6)

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VM-097 DEEP WATER BRACE

To ensure your safety while assembling your Voyager product:

- Fully read and understand the assembly instructions
- Do not assemble this product if items are missing or damaged
- Wear protective gloves, clothing and eyewear when assembling this product

❖ *Note: If you are putting the brace on the long way like in the image on the second page, step 3 will not be the same. Refer to step 7 once you get to that point, then continue as normal*

Tools needed: Two 9/16" wrenches and one 1/2" wrench

- 1)** Slide the lower brace (#2) into upper brace (#1), put a 1/2" square nut (#5) into the channel on the upper brace (see **Diagram A**). Flat side of nut goes towards the bolt head. Start bolt (#7) into nut and into tube slightly to hold nut in place, do not tighten all the way at this time.
- 2)** Attach braces to brace brackets by putting a bolt (#8) through both, then putting the nut (#4) on. **Per Diagram B.**
- 3)** Tighten upper & lower bolts on both braces with two 9/16" wrenches.
- 4)** Tighten set bolt on both braces with 1/2" wrench. **Per Diagram C.**
- 5)** To finish, go back through and tighten all bolts.
- 6) IF** you are running the braces the long way (picture on second page) You will need to connect two extra brackets to the dock. Do this by:
 - a.** Sliding a bolt (#7) into the dock raceway **Per Diagram D**
 - b.** Attaching the hinge (#1) to the bolt using a nut (#5) **Per Diagram E**
 - c.** Now attach the brace to the hinge with a bolt (#8) and a nut (#5) **Per Diagram F**
 - d.** The bottom of the brace is connected the same as in step 2

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DIAGRAM A

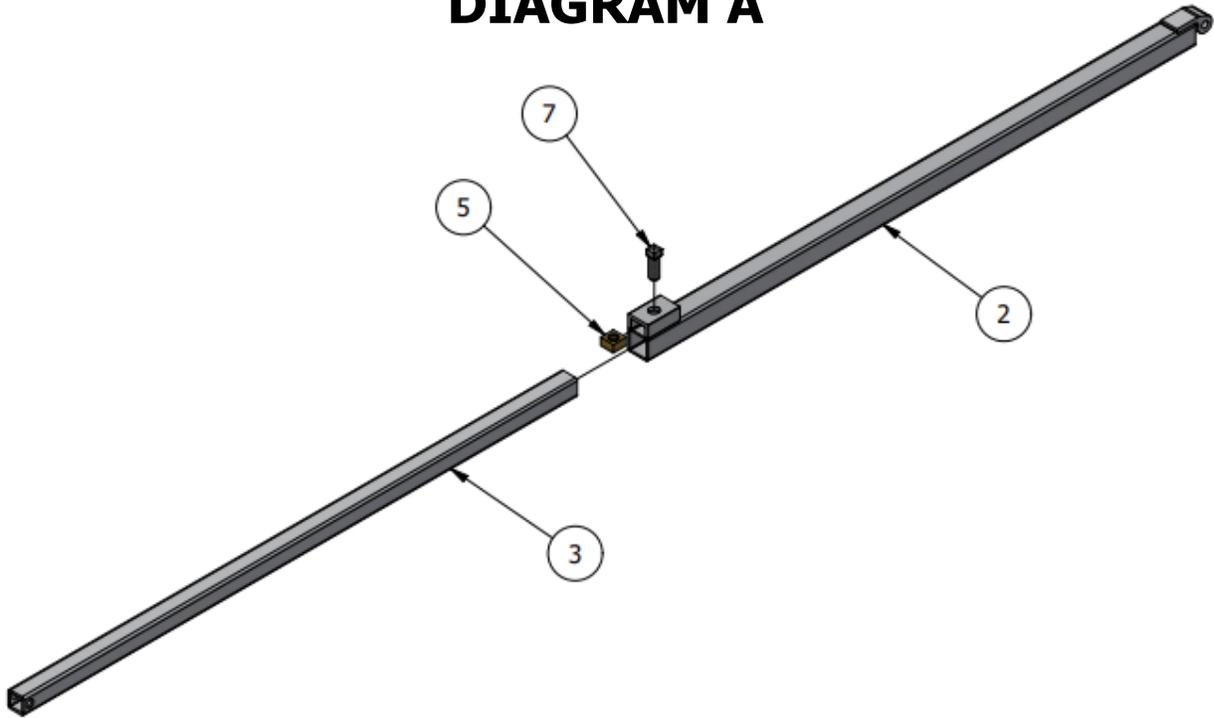
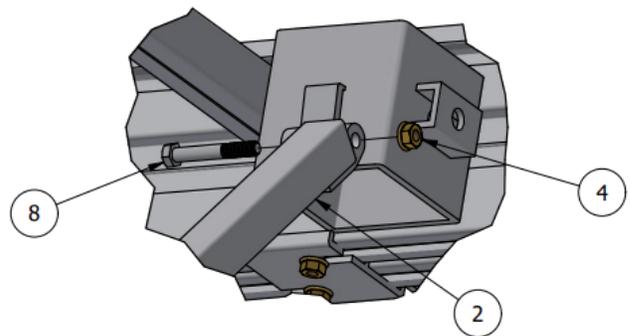
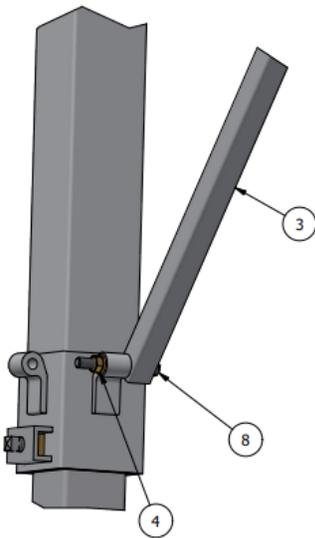
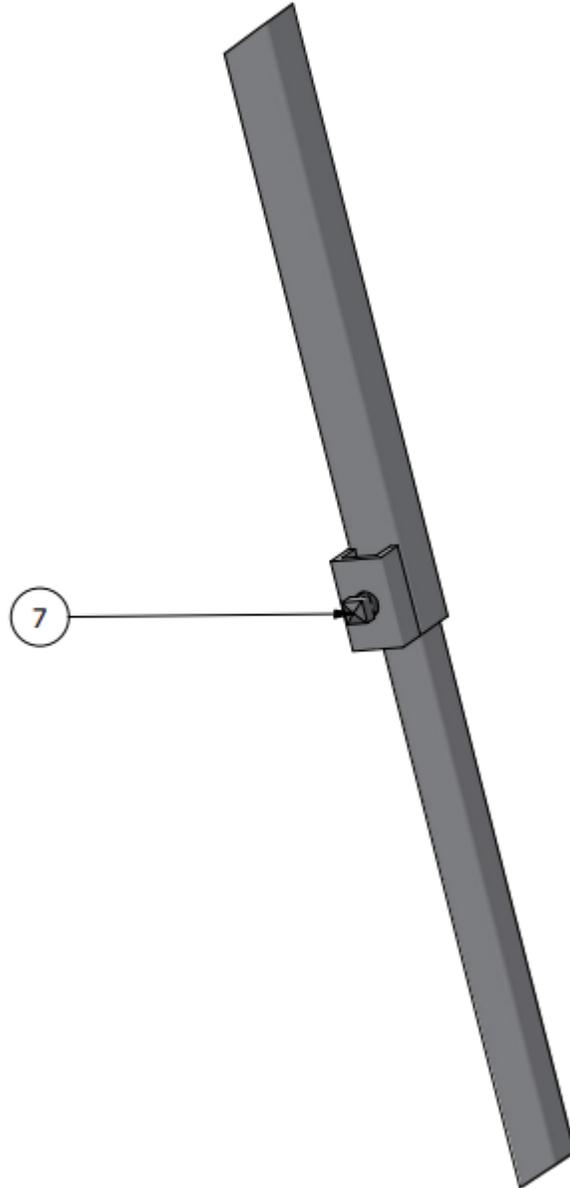


DIAGRAM B



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DIAGRAM C



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DIAGRAM D

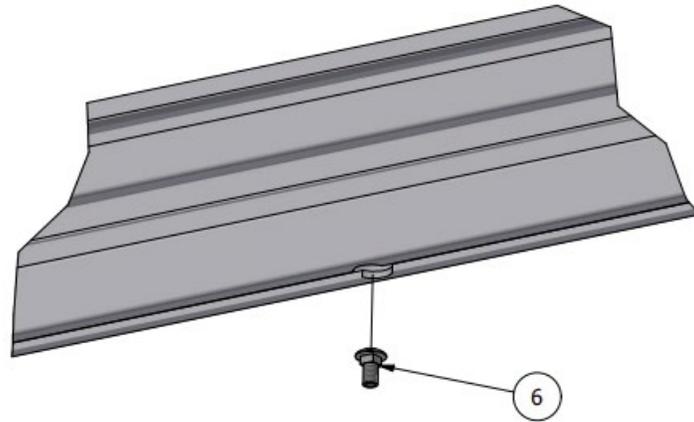
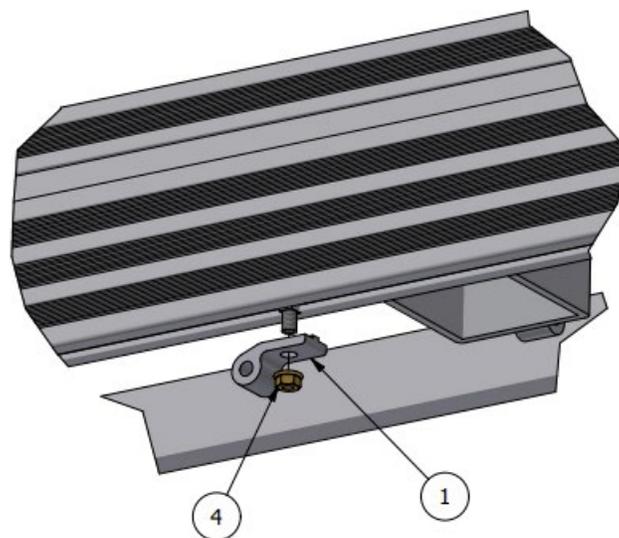


DIAGRAM E



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DIAGRAM F

